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RB072610-H-A
Job Sheet 200612



Part No: RB072610-H-A

Job Qty: 1 pcs

Part Name: AS350 / AS355 & EC120 Skidtube Attachment

2 parts

Makes

① Kit

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description: SIOP

A 18.06.07 new issue DP Verify DD

of Materials

Job Routing

Op No	Standard	Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
				Workcenter / Supplier	Lead Time	
110	Small	1	pcs	11/29/19	0.00 0.05	Small Fab - 1
120	QC 5	1	pcs	11/29/19	0.00 0.00	Small Fab - 2
						Small Fab - 3
						Small Fab - 4
						Small Fab - 5
						Small Fab - 6
						Small Fab - 7
						Small Fab - 8
						QC 5 - 10
						QC 5 - 12
						QC 5 - 17
						QC 5 - 18
						QC 5 - 19
						QC 5 - 22
						QC 5 - 24
						QC 5 - 3
						QC 5 - 43
						QC 5 - 49
						QC 5 - 51
						QC 5 - 58
						QC 5 - 68
						QC 5 - 9
						QC 5 - 50
						QC 5 - 30
						QC 5 - 40
						QC 5 - 61
						QC 5 - 81

M/LC

SEP 25 2019

DAS
40
J-88

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g 3-1 - Stock - B4B 1 pcs

11/29/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

DAS

28

9-89

140 QC 21 - FG

1 pcs

11/29/19

0.00 0.00

QC 21 - FG - 21

DAS

21

QC 21 - FG - 70

9-89

QC 21 - FG - 53

SEP 26 2019

Part Op 110 - 1-Pick 2-One kit has two (2) pieces. 3-Ink stamp T/N

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-A-A01	Skidtube Attachment	2 pcs (2 ea)	110-Small Fab - 1	5185-488

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	RB072610-H-A-A01	2	8	0

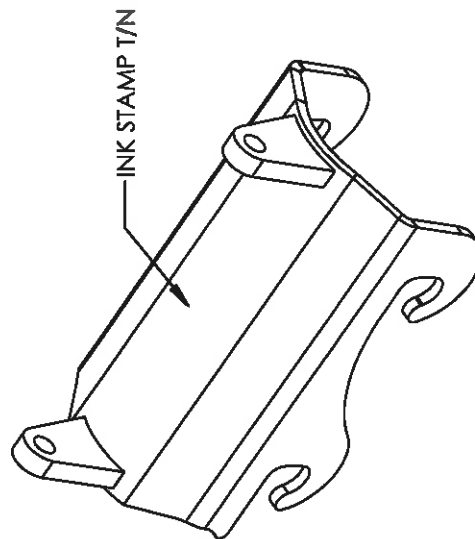
Part Specifications

Specifications could not be found.

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REV	ECR	DESCRIPTION	DATE	INITIAL	APT
1		A03 CHANGED FOLDED WIDTH FROM 3.56 TO 3.745.	3/9/2011	JAG	
2		A03 INCREASED WIDTH FROM 3.745 TO 3.81 min. TO 3.84 max.	4/12/2011	JAG	
3		A03 INCREASED TOLERANCE ON 3.825 TO ± 0.060 .	6/28/2012	JAG	SE
4	15-0342	A01 CHD NOTE WAS INK STAMP P/N, IS INK STAMP T/N, CHD FINISH WAS FORREST 1-5920 S9 IS POWDERCOAT YELLOW FED # 13538.	10/28/2015	RJC	JAG
5	17-0145	UPDATED TO NEW DRAFTING STANDARD. ADDED INK STAMP T/N SHT 1. -A01 CHD P/N WAS RB072610-H-A01 RB072610-H-A01. DELETED INK STAMP T/N NOTE. -A03 CHD P/N WAS RB072610-H-A03 IS RB072610-H-A-A03. DELETED DIM 3.825 ± 0.060 . ADDED DIM 3.450 ± 0.060 . CHD MAT'L WAS 1018/1020 IS 1018/1020 CR. -A05 CHD P/N WAS RB072610-H-A05 IS RB072610-H-A-A05. CHD MAT'L WAS 1018/1020 IS A514.	6/20/2017	RJC	JAG



NOTE:
USED ON MODEL: EUROCOPTER AS350, AS355 & EC120.



TITLE										SKID TUBE ATTACHMENT									
DWG NO.										REV									
										RB072610-H-A									
MATERIAL										UNLESS OTHERWISE SPECIFIED									
WELD										DIMENSIONS ARE IN INCHES									
FINISH										FRACTIONS $\pm$ 1/8									
										XXX $\pm$.005									
										XX $\pm$.01									
										X $\pm$.1									
SPEC										SURFACES = 125 $\sqrt$									
DRAWN BY:										1. BREAK ALL SHARP EDGES									
PERRITT										.015 x 45° OR .015R									
CHECKED:										2. DIMENSIONAL LIMITS APPLY									
DD 06/22/2017										AFTER PLATING									
OPPS APPR:										3. INTERPRET DIM AND TOL PER									
AA 06/26/2017										ASME Y14.5M-2009									
QA APPR:										USED ON MODEL									
JL 06/28/2017																			
APPROVED:										SEE NOTE									
JAG 07/07/2017																			
SCALE										1:3									
DATE										3/9/2011									
SHEET 1 OF 4																			
B/O INFORMATION OR SPECIFICATIONS										P.G.									
Description										Material									
UNIT QTY										Part #									
B/O																			
ASSY QTY										X									
1										-A03									
2										-A05									
ASSY																			